



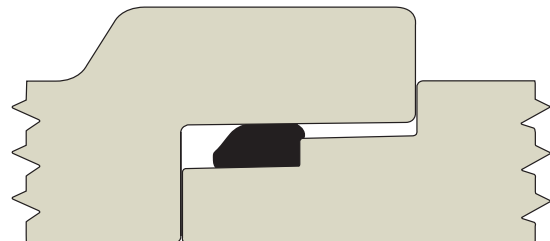
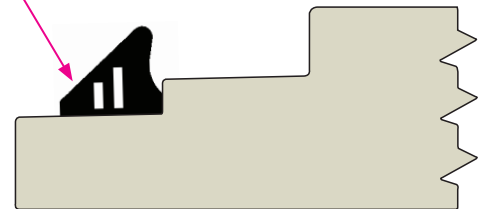
SOCL Series

Installation Instructions

Please follow these instructions for the proper installation of the SOCL gaskets

1. Ensure that bell and spigot are free from cracks, chips, or other defects.
2. Brush loose dirt, debris and foreign material from the inside surface of bell, the spigot and the gasket.
3. Stretch gasket over spigot and snap gasket into position, with the colored stripe facing toward the end of the spigot (away from the offset step).
4. Using a suitable tool, equalize tension in gasket around the full circumference of the spigot.
5. Ensure rear of gasket is seated firmly against the spigot step, around the full circumference of the spigot.
6. Thoroughly lubricate the gasket and the inner surface of the bell with an appropriate grade of Tylox® pipe gasket lubricant. *(For gaskets rated for “Standard” usage, Hydro-carbon based lubricants must not be used, as these have a detrimental effect on the gasket material and the joint’s watertight rating)*
7. Align the spigot with the bell, ensuring that the gasket is in contact with the bell around the complete periphery, then thrust pipe home using suitable manual or mechanical means.

Colored Stripe Location



TEL: (800) 268 8479

FAX: (888) 674 6960

WEB: www.hamiltonkent.com

E-MAIL: sales@hamiltonkent.com

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